

GET THE **POWER** OF THE PIN

MODEL HPRV High Pressure Relief Valve



"POCO" Pin Design Variation

This intelligent design allows the user to change the set pressure of the valve by simply changing pins. This is done by affixing pin spacers on each end of the Rupture Pin while keeping the overall length of the pin assembly constant.

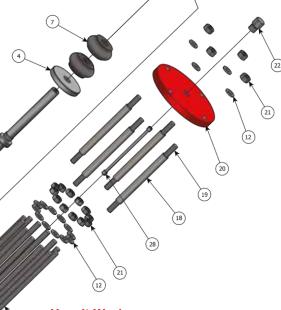
Advantages =

- 3" 1502 hammer unions.
- Relief settings from 7,000 to 15,000 PSI with POCO set pressure pins.
- Change the settings by changing the pin. The set pressure is shown on the pin label. The 3" Model HPRV valves use interchangeable pins. In addition, the pins are color-coded accordingly.
- Reliable settings.
- Simple dependable operation.
- One moving part.
- Fatigue and pulsation are not factors that affect the set pressure of the valve.
- Reaches open position in milliseconds.
- Provides a bubble-tight seal to set point.
- Stainless-steel seat and piston are standard.
- Greater washout resistance with no direct impingement on the seat, piston or seal.
- Field repairable.
- Visual indication of opening.
- Unaffected by changing ambient temperatures on the pin.
- Pin cannot fatigue and buckle early.
- No environmental exposure to process fluids.

MODEL HPRV

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— The Superior— **High Pressure** Relief Valve



ITEM NO.	DESCRIPTION	QTY	
1	BODY	1	
2	CAGE	1	
3	PISTON	1	
4	BUMPER PLATE		
5	SLEEVE		
6	BONNET	1	
7	BUMPER	2	
8	SEAL RETAINER	-1	
9	MAIN SEAL	1	
10	MAIN SEAL BACKUP RING	1	
11	LOCKWASHER [PISTON]	1	
12	LOCKWASHER [BONNET/TOP PLATE]	16	
13	PISTON BOLT	1	
14	BACK-UP RING [PISTON]	1	
15	O-RING [PISTON]	1	
16	O-RING [CAGE]	2	
17	O-RING [STEM]	2	
18	SPACER	4	
19	POST	4	
20	TOP PLATE	-1	
21	HEX NUT [BONNET/TOP PLATE]	16	
22	HOLDING NUT	1	
23	HAMMER UNION NUT	1	
24	HAMMER UNION SEAL	1	
25	BONNET STUD	12	
26	HAMMER UNION RETAINER SEGMENT	3	
27	HAMMER UNION RETAINING RING	1	
28	POCO PIN	1	
29	LIFTING LUG	1	
30	GREASE FITTING	1	

How It Works

Pressure acting on a differential piston area puts an axial force on the pin.

At an exact set point, the pin buckles and the valve opens in milliseconds for immediate pressure relief.

Relieves pressure to prevent pump, hose and system damage on frac fluid systems - ideal for pulsating pressure.

STANDARD MATERIALS

Model HPRV: AISI 4130, Forged Body with stainless-steel trim. Other materials optional. Fluid compatible seals.

CONNECTIONS

Standard 1502H X 1502T connections available.

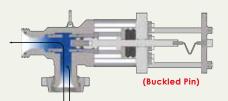
CERTIFICATIONS

Available with domestic offshore and international certifications and standards upon order request.

Closed



Open



OPTIONS

- 1. STAINLESS-STEEL SAFETY CAGE
- 2. PIN CONTAINER
- 3. PROXIMITY SENSOR



Get Better Performance and Longer Life!

Lower your Downtime and Save Money!

COLOR CODED PINS

Pins for the HPRV Valve are color coded to show each individual set pressure

HIGH PRESSURE RELIEF VALVES - "POCO" PIN CHART

SIZE					
HPRV - 7,000 PSI	3"	GRAY	GOLD		
HPRV - 7,500 PSI	3"	GRAY	LT. BLUE		
HPRV - 8,000 PSI	3"	GRAY	OLIVE		
HPRV - 8,500 PSI	3"	GRAY	PURPLE		
HPRV - 9,000 PSI	3"	GRAY	YELLOW		
HPRV - 9,500 PSI	3"	GRAY	GREEN		
HPRV - 10,000 PSI	3"	GRAY	DK. BLUE		
HPRV - 10,500 PS	3"	GRAY	TAN		
HPRV - 11,000 PSI	3"	GRAY	ORANGE		
HPRV - 11,500 PSI	3"	GRAY	BRONZE		
HPRV - 12,000 PSI	3"	GRAY	PINK		
HPRV - 12,500 PSI	3"	GRAY	RED		
HPRV - 13,000 PSI	3"	GRAY	DK. GREEN		
HPRV - 13,500 PSI	3"	GRAY	BROWN		
HPRV - 14,000 PSI	3"	GRAY	FUCHSIA		
HPRV - 14,500 PSI	3"	GRAY	IVORY		
HPRV - 15,000 PSI	3"	GRAY	AQUA		



